

# CHARACTERIZATION OF HYDROLYTIC DEGRADATION OF U-F JOINTS THROUGH APPARENT DIFFUSIVITY

*Jae Sik Na*

*Didier Ronze*

and

*André Zoulalian*

LERMAB—Equipe Génie des Procédés  
ENSTIB—Université Henri Poincaré, Nancy 1 BP 239  
54506 Vandœuvre les Nancy CEDEX, France

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## ABSTRACT

The hydrolytic aging of an adhesive joint (wood-urea/formaldehyde resin) is characterized by measurements of the apparent diffusivity of two inert gases within the bond. This kind of measurement is of some interest, because it includes both chemical and geometrical changes in joint structure.

Apparent diffusivities are determined in a diffusion cell after various degradation times in a cold water bath. Our results show that diffusivity increases with aging time with an asymptotic trend. Nevertheless, when the joint undergoes cyclic aging (immersion/drying), chemical degradation occurs mainly during the first cycle, while mechanical degradation observed during the drying steps also appears during the following cycles. The values of apparent diffusivity show that the solute transport is a real diffusional transport phenomenon and that resin joints are not porous.

*Keywords:* Urea-formaldehyde, hydrolysis, aging, diffusivity, chemical degradation, mechanical degradation.

## NOTATIONS

$C_{A1}$	concentration of A in cell 1 (mole·m <sup>-3</sup> )	$m$	partition coefficient (—)
$C_{A2}$	concentration of A in cell 2 (mole·m <sup>-3</sup> )	$M$	(kg·mole <sup>-1</sup> )
$C_{A1}^0$	initial concentration of A in cell 1 (mole·m <sup>-3</sup> )	$R$	gas constant (J·mole <sup>-1</sup> ·K <sup>-1</sup> )
$C_{A2}^0$	initial concentration of A in cell 2 (mole·m <sup>-3</sup> )	$S$	transfer area of the sample (m <sup>2</sup> )
$d$	pore diameter (m)	$T$	absolute temperature (K)
$D$	diffusion coefficient (m <sup>2</sup> ·s <sup>-1</sup> )	$V_1$	volume of cell 1 (m <sup>3</sup> )
$\mathbb{D}$	apparent diffusivity (m <sup>2</sup> ·s <sup>-1</sup> )	$V_2$	volume of cell 2 (m <sup>3</sup> )
$e$	thickness of the sample (m)	$\Delta P$	pressure drop (Pa)
$k_1$	local transfer coefficient in cell 1 (m·s <sup>-1</sup> )	$\lambda$	mean free path of the gas molecules (m)
$k_2$	local transfer coefficient in cell 2 (m·s <sup>-1</sup> )	$\sigma$	molecular radius (m)
$K$	global transfer coefficient (m·s <sup>-1</sup> )	$\Phi_A$	specific flow of solute A (mole·m <sup>-2</sup> ·s <sup>-1</sup> )
$Kn$	Knudsen number (—)		

## INTRODUCTION

The urea-formaldehyde/wood joints commonly used for wood structures may deteriorate under some conditions and lead to the rupture of these works. Thus it seems impor-



































